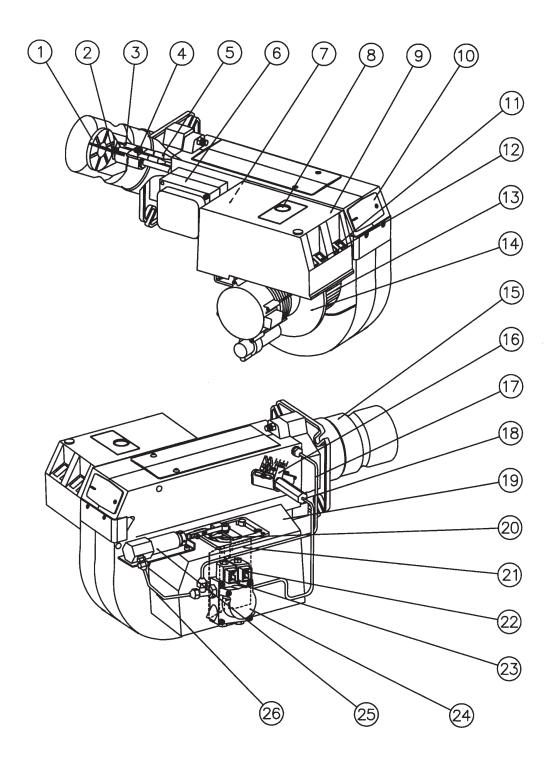
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Installation- and maintenance instruction B 40 A2.2H



### Components



- 1. Brake plate
- 2. Nozzle
- 3. Ignition electrodes
- 4. Nozzle assembly
- 5. Ignition cable
- 6. Ignition transformer
- 7. Photo cell
- 8. Reset button
- 9. Electric panel

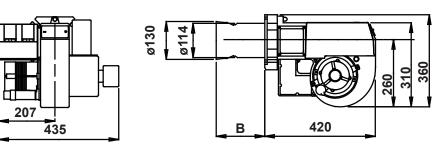
- 10. Cover, inspection glass
- 11. Indicating lamp
- 12. Change-over switch
- 13. Fan wheel
- 14. Motor
- 15. Blast tube
- 16. Nozzle assembly adjustment
- 17. Connecting pipe Stage 2
- 18. Connecting pipe Stage 1

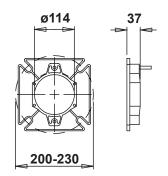
- 19. Air intake
- 20. Scale, air damper
- 21. Air damper
- 22. Solenoid valve
- 23. Solenoid valve
- 24. Pump
- 25. Adjustment device
- 26. Connecting pipe,
  - pump-adjustment device

# **TECHNICAL DATA**

# Type designation B40A2

# Dimensions





Burner tube	Length of burner tube	Measure B
A	204	174
A	304	274
A	402	372

# Output range and nozzles recommended

Burner tube	Oil capacity			Recommended Nozzle	Recommended Pump pressure		
A	kg/h	kW	Mcal/h	Angle Type	Bar		
	8,0-29,5	95-350	82-301	45° - 60° S, B, R, PLP	14		

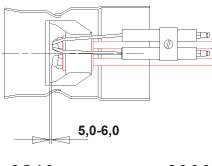
The net calorific value of 11,86 kWh/kg for light oil has been used.

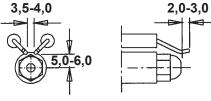
# **Recommended nozzle**

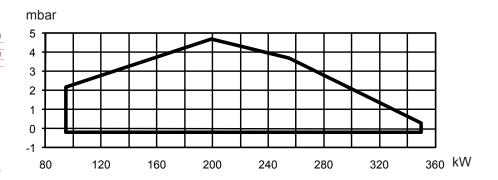
Because of different boiler types existing on the market, with varying combustion chamber designs, it is not possible to state a definite spray angle or spray pattern.

Note that the spray angle and the spray pattern change with the pump pressure.

# **Burner head**







### **General rules**

The installation of an oil burner should be carried out in accordance with local regulations. The installer of the burner must therefore be aware of all regulations relating to oil and combustion. Only oil suitable for the burner should be used and then in combination with a suitable oil filter before the oil pump of the burner.

If the burner is replacing an existing burner make sure that the oil filter is replaced or cleaned. The installation must only be undertaken by experienced personnel. Care should be taken by the installer to ensure that no electrical cables or fuel/gas pipes are trapped or damaged during installation or service/maintenance.

#### Installation instructions

General installation instructions accompany the burner and should be left in a prominent place adjacent to the burner.

### Adjustment of burner

The burner is from the factory pre-set to an average value that must then be adjusted to the boiler in question. All burner adjustments must be made in accordance with the boiler manufacturer's instructions. These must include the checking of flue gas temperatures, average water temperature and CO<sub>2</sub> or O<sub>2</sub> concentration. To adjust the combustion device, start by increasing the air volume and the nozzle assembly somewhat. When the burner starts it is burning with excess air and smoke number 0. Reduce the nozzle assembly adjustment until soot occurs, and then increase the adjustment to make the soot disappear again. Then the volume of air is reduced until soot occurs and increased again to reach a combustion free of soot.

By this procedure an optimum adjustment is obtained. If larger nozzles are used the preadjustment of both the air volume and the nozzle assembly must be increased.

A whistling sound may be heard which can be eliminated or reduced as follows: Increase the nozzle assembly adjustment somewhat. The  $CO_2$ -content and consequently the air volume will then be reduced.

#### Condensation in chimney

A modern burner works with less excess air and often also with smaller nozzles than older models. This increases the efficiency but also the risk of condensation in the chimney. The risk increases if the area of the chimney flue is too large. The temperature of the flue gases should exceed 60°C measured 0,5 metres from the chimney top.

Measures to raise the temperature: Insulate the chimney in cold attics Install a tube in the chimney Install a draught regulator (dilutes the flue gases during operation and dries them up during standstill) Increase the oil quantity Raise the flue gas temperature by removing turbulators, if any, in the boiler.

### Pump adjustment

See separate description.

# Maintenance

The boiler/burner should be examined regularly for any signs of malfunction or oil leakage.

#### **Oil supply**

The oil line should be dimensioned in accordance with the pump manufacturer's instruction. In the suction line to the burner a filter should be mounted to prevent any particles in the oil from reaching the burner. If the installation consists of several burners each one should have its own suction line from the tank or a circulation system should be used.

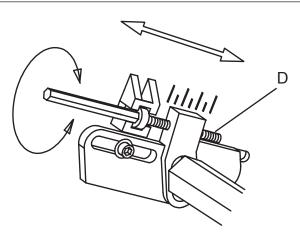
The temperature in the oil line should be kept as constant as possible. Avoid exposing the line to excessive cold which may cause blockages of paraffin deposits.

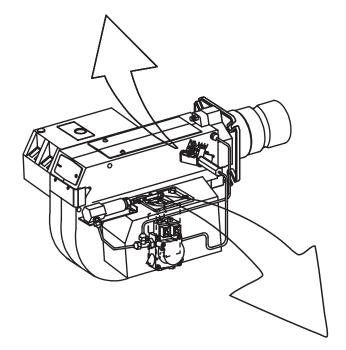
The oil pipe and electric cable should be fitted so that the burner can be placed on the floor for inspection of the combustion device.

# **GENERAL INSTRUCTIONS**

# Adjustment of nozzle assembly

Adjust the nozzle assembly with the adjustment screw D to the desired position.





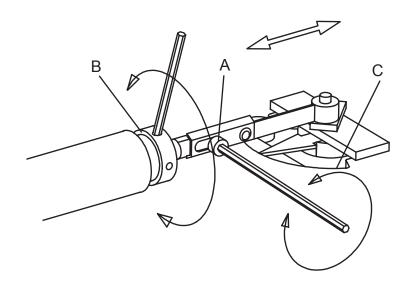
# Air adjustment

# First stage:

Set the operating switch (S2) on low capacity (I). Loosen the screw (A) and turn the damper to the position wan-ted. Tighten the screw (A) again. **Second stage:** 

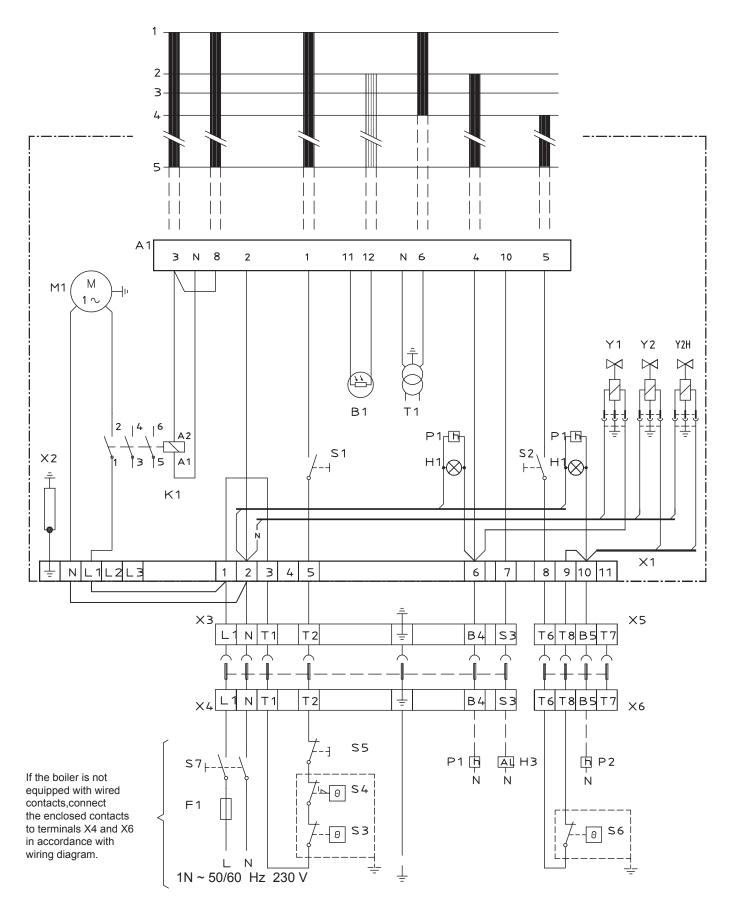
Set the operating switch (S2) on high capacity (II). Screw the knurled ring (B) in (reduce) or out (increase). The position of the damper can be read on the damper scale (C).

Check the air adjustment by making a flue gas analysis.



# **ELECTRIC EQUIPMENT**

# Oil burner control: LMO24.255 Wiring diagram



1(3) 171 435 26 09-01 Oil burner control: LMO24.255

### List of components

- A1 Oil burner control
- B1 Photoresistor
- F1 Fuse
- H1 Lamp, low capacity
- H3 Lamp, lock-out signal 230 V
- K1 Thermal overload protection
- M1 Burner motor
- P1 Time meter, low capacity (optional)
- P2 Time meter, high capacity (optional)
- S1 Operating switch
- S2 Operating switch, high/low capacity
- S3 Control thermostat
- S4 Temperature limiter
- S5 Micro switch for hinged door

If S6 is missing connection between T6 and T8.

Mains connection and fuse in accordance with local regulations.

### Function

- 1. Switch on operating switch and twin thermostat
  - The burner motor starts, an ignition spark is formed, the prepurge goes on till the prepurge period expires and the solenoid valve 1 opens (2).
- 2. Solenoid valve 1 opens

Oil mist is formed and ignited. The photocell indicates a flame.

- 3. The safety time expires
- a. If no flame is established before this time limit the control cuts out.
- b. If for some reasons the flame disappears after this time limit, the burner will make an attempt to re-start.

### 4. Full load thermostat ON

The burner is in operating position and can now change between high and low capacity.

### 4-5. Operating position

If the burner operation is interrupted by means of the main switch or the thermostat, a new start takes place when the conditions in accordance with point 1 are fulfilled.

### The oil burner control cuts out

A red lamp in the control is lit. Press the reset button and the burner re-starts.

# **Technical data**

Pre-ignition time:	25 s
Pre-purge time:	26 s
Post-ignition time:	5 s
Safety lock-out time:	< 5 s
Reset time after lockout:	< 1 s
Reaction time on flame failure:	< 1 s
Ambient temperature:	from - 20 to +60°C
Min. current with flame established:	45µ A
Max. photo current at start:	5,5µ A
Enclosure:	IP 40

### **Control of photo current**

Current through photo unit is measured with a d.c. ammeter (a moving coil instrument connected in series with the photo unit).

- S6 Control thermostat, high/low capacity
- S7 Main switch
- T1 Ignition transformer
- X1 Connection terminal board
- X2 Earth terminal
- X3 Plug-in contact "Euro", burner
- X4 Plug-in contact "Euro", boiler
- X4 Plug-in contact Euro, boin
  X5 Plug-in contact "Euro", high/low burner
- X6 Plug-in contact "Euro", high/low boiler
- Y1 Solenoid valve 1
- Y2 Solenoid valve 2
- Y2H Solenoid valve, Hydraulic piston (Only 2-stage burners with 1 nozzle.)

# Colour codes LMO14/24

When the burner starts, three signal lights in the reset switch indicate the normal sequence, as well as provide indication if something abnormal is happening in accordance with the following table:

Preheater in operation	Solid yellow				
Ignition switched on	Flashing yellow				
Normal operation	Solid green				
Operation, poor flame signal	Flashing green				
Undervoltage	Flashing yellow-red				
Fault, alarm	Solid red				
False light	Flashing red-green				
Communication mode	Fluttering red				

# Fault codes LMO14/24

When the red light for a blocked relay box comes on, you can get information about what has caused the problem by pressing and holding the reset button for 3 seconds.

The number of flashes below is re	epeated with a pause in between.
2 flashes	No flame signal when safety time
	expires

	ovbiloo
4 flashes	False light during start
7 flashes	3 x Losses of flame during operation
8 flashes	Time-out for preheater *
10 flashes	Incorrect wiring, internal fault or si- multaneous occurrence of two faults

\* In order for this fault code to occur, the preheater shall not reach its cut-off temperature within 10 mins. from switch on.

To return to normal operation: Press the reset button for 1 second. If the reset button is instead kept pressed a second time for at least 3 seconds, you can, via an interface, obtain the corresponding information on a computer or flue gas analyser.

To return to normal operation: Press the reset button for 1 second

# INSTRUCTIONS PUMP TYPE SUNTEC A2L 65C - 75C

Т

Height

Н

m

4.0

3.0

2,0

1,0

0.5

0,0

Height

4.0 42

2,0 31

1,0 26

0.5 23

0,0 20

m

36 3.0

108

94

81

68

61

54

150

150

150

144

130

116

150

150

150

150

150

150

20

17

15

9

4

0

0.0

-0.5

-1.0

-2.0

-3,0

-4,0

54

48

41

28

14

0

m

# **Technical data**

One or two-pipe system.					
Viscosity range:	2-12 mm <sup>2</sup> /S				
Pressure range:	8-15 bar				
Rated voltage of coil:	220/240V				
	50/60 Hz				
Oil temperature:	max 60°C				

# Components

- 1. Nozzle outlet G 1/8" Stage 2
- 2. Pressure gauge port G 1/8"
- 3. Nozzle outlet G 1/8" Stage 1
- 4. Pressure gauge port G 1/8"
- 5. Vacuum gauge port G 1/8"
- 6. Return line G 1/4" and internal by-pass plug
- 7. Suction line G 1/4"
- 8. Return plug
- 9. Pressure adjustment
- 10. Solenoid valve 1
- 11. Solenoid valve 2

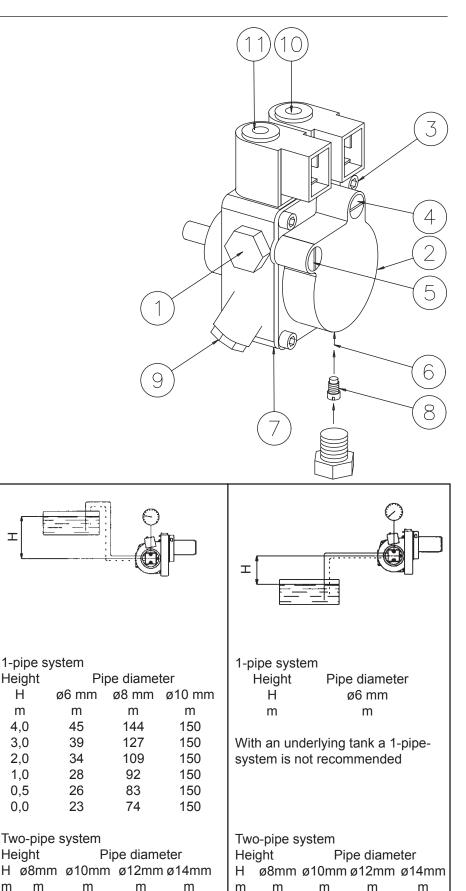
# Suction line tables

The suction line tables consist of theoretically calculated values where the pipe dimensions and oil velocity have been matched so that tur-bulences will not occur. Such tur-bulences will result in increased pressure losses and in acoustic noise in the pipe system. In addition to drawn copper piping a pipe system usually comprises 4 elbows, a non-return valve, a cut-off valve and an external oil filter.

The sum of these individual resistances is so insignificant that they can be disregarded. The tables do not include any lengths exceeding 100 m as experience shows that longer lengths are not needed.

The tables apply to a standard fuel oil of normal commercial quality accor-ding to current standards. On commis- sioning with an empty tube system the oil pump should not be run without oil for more than 5 min. (a condition is that the pump is being lubricated during operation).

The tables state the total suction line length in metres at a nozzle capacity of 9,5 Gph. Max. permissible pressure at the suction and pressure side is 2,0 bar.



116

103

89

61

33

6

m

150

150

150

116

65

14

# Pump operating principle for A2L 65C - 75C

The SUNTEC A2L oil pump has two nozzle outlets. It incorporates two blocking solenoid valves with in-linecut-off function, one for each nozzle outlet.

The gear set draws oil from the tank through the built-in filter and transfers it to the nozzle line via the cut-off solenoid valves. A pressure regulating valve is used to dump all oil which is not required at the nozzle.

In one-pipe operation, the oil which does not go through the nozzle lines is returned directly to the gear inlet and the suction line flow is equal to the sum of the 2 nozzle flows. In two-pipe operation, the by-pass plug must be fitted in the return port, which ensures that the oil dumped by the regulating valve is returned to the tank and the suction line flow is equal to the gear set capacity.

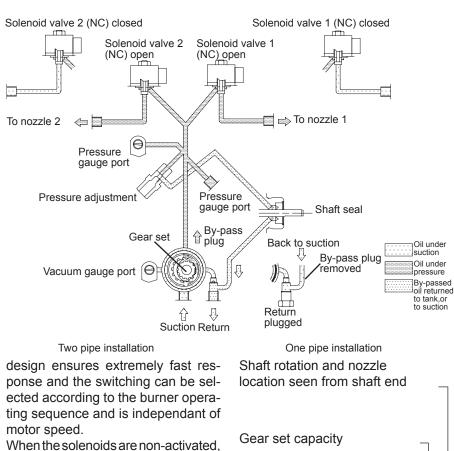
# Bleed

Bleeding in two-pipe operation is automatic: it is assured by a bleed flat on the piston. In one-pipe operation, a high pressure connection must be loosened until the air is evacuated from the system.

# Cut-Off

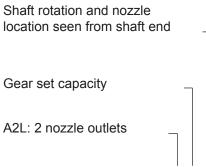
The solenoid valves of the A2L pump are of the "normally closed" type and are situated in the nozzle lines. This

# **Exchange of filter**



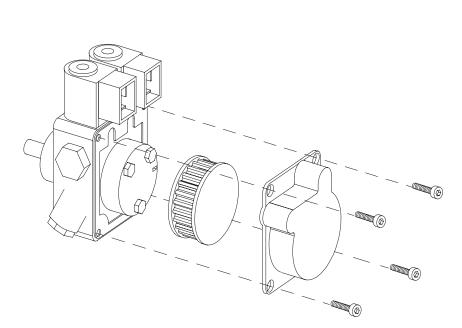
the valves are closed and all oil pressurised by the gear set passes through the regulator to suction or to the return line, depending upon pipe arrangement.

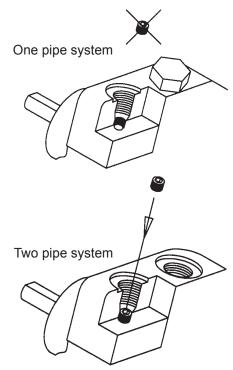
As soon as the solenoids are activated, oil passes to the nozzle lines at the pressure set by the pressure regulating valve.



# A2LXX C

# Mounting/dismounting return plug





Pump pressure bar

Gph	8			9			10			11		
	kg/h	kW	Mcal/h									
0,40	1,33	16	13	1,41	17	14	1,49	18	15	1,56	18	16
0,50	1,66	20	17	1,76	21	18	1,86	22	19	1,95	23	20
0,60	2,00	24	20	2,12	25	22	2,23	26	23	2,34	28	24
0,65	2,16	26	22	2,29	27	23	2,42	29	25	2,54	30	26
0,75	2,49	29	25	2,65	31	27	2,79	33	28	2,93	35	30
0,85	2,83	33	29	3,00	36	31	3,16	37	32	3,32	39	34
1,00	3,33	39	34	3,53	42	36	3,72	44	38	3,90	46	40
1,10	3,66	43	37	3,88	46	39	4,09	48	42	4,29	51	44
1,20	3,99	47	41	4,24	50	43	4,47	53	46	4,68	55	48
1,25	4,16	49	42	4,40	52	45	4,65	55	47	4,88	58	50
1,35	4,49	53	46	4,76	56	48	5,02	59	51	5,27	62	54
1,50	4,98	59	51	5,29	63	54	5,58	66	57	5,85	69	60
1,65	5,49	65	56	5,82	69	59	6,14	73	63	6,44	76	66
1,75	5,82	69	59	6,18	73	63	6,51	77	66	6,83	81	70
2,00	6,65	79	68	7,06	84	72	7,45	88	76	7,81	93	80
2,25	7,49	89	76	7,94	94	81	8,38	99	85	8,78	104	89
2,50	8,32	99	85	8,82	105	90	9,31	110	95	9,76	116	99
2,75	9,15	108	93	9,71	115	99	10,24	121	104	10,73	127	109
3,00	9,98	118	102	10,59	126	108	11,16	132	114	11,71	139	119
3,50	11,65	138	119	12,35	146	126	13,03	154	133	13,66	162	139
4,00	13,31	158	136	14,12	167	144	14,89	176	152	15,62	185	159
4,50	14,97	177	153	15,88	188	162	16,75	198	171	17,57	208	179
5,00	16,64	197	170	17,65	209	180	18,62	221	190	19,52	231	199
5,50	18,30	217	187	19,42	230	198	20,48	243	209	21,47	255	219
6,00	19,97	237	204	21,18	251	216	22,34	265	228	23,42	278	239
6,50	21,63	256	220	22,94	272	234	24,20	287	247	25,37	301	259
7,00	23,29	276	237	24,71	293	252	26,06	309	266	27,33	324	279
7,50	24,96	296	254	26,47	314	270	27,92	331	285	29,28	347	298
8,00	26,62	316	271	28,24	335	288	29,79	353	304	31,23	370	318
8,50	28,28	335	288	30,00	356	306	31,65	375	323	33,18	393	338
9,00	29,95	355	305	31,77	377	324	33,59	398	342	35,14	417	358

The table applies to oil with a viscosity of 4,4 mm<sup>2</sup>/s (cSt) with density 830 kg/m<sup>3</sup>.

# Burner with preheater

Consider that on preheating the oil quantity is reduced by 5-20% depending on.

- Rise in temperature at the nozzle

- Design of nozzle
- Capacity (high capacity small difference)

Pump pressure bar

Gph	n 12			13			14			15		
	kg/h	kW	Mcal/h									
0,40	1,63	19	17	1,70	20	17	1,76	21	18	1,82	21	18
0,50	2,04	24	21	2,12	25	22	2,20	26	22	2,28	27	23
			ļ									
0,60	2,45	29	25	2,55	30	26	2,64	31	27	2,73	32	28
0,65	2,65	31	27	2,75	33	28	2,86	34	29	2,96	35	30
0,75	3,08	36	31	3,18	38	32	3,30	39	34	3,42	40	35
0,85	3,47	41	35	3,61	43	37	3,74	44	38	3,87	46	39
1,00	4,08	48	42	4,24	50	43	4,40	52	45	4,56	54	46
1,10	4,48	53	46	4,67	55	48	4,84	57	49	5,01	59	51
1,20	4,89	58	50	5,09	60	52	5,29	63	54	5,47	65	56
1,25	5,10	60	52	5,30	63	54	5,51	65	56	5,70	68	58
1,35	5,50	65	56	5,73	68	58	5,95	70	61	6,15	73	63
1,50	6,11	72	62	6,36	75	65	6,60	78	67	6,83	81	70
1,65	6,73	80	69	7,00	83	71	7,27	86	74	7,52	89	77
1,75	7,14	85	73	7,42	88	76	7,71	91	79	7,97	94	81
2,00	8,18	97	83	8,49	101	86	8,81	104	90	9,12	108	93
2,25	9,18	109	94	9,55	113	97	9,91	117	101	10,26	122	105
2,50	10,19	121	104	10,61	126	108	11,01	130	112	11,39	135	116
2,75	11,21	133	114	11,67	138	119	12,11	144	123	12,53	148	128
3,00	12,23	145	125	12,73	151	130	13,21	157	135	13,67	162	139
3,50	14,27	169	145	14,85	176	151	15,42	183	157	15,95	189	163
4,00	16,31	193	166	16,97	201	173	17,62	209	180	18,23	216	186
4,50	18,35	217	187	19,10	226	195	19,82	235	202	20,51	243	209
5,00	20,39	242	208	21,22	251	216	22,03	261	225	22,79	270	232
5,50	22,43	266	229	23,34	277	238	24,23	287	247	25,07	297	256
6,00	24,47	290	249	25,46	302	260	26,43	313	269	27,49	326	280
6,50	26,51	314	270	27,58	327	281	28,63	339	292	29,63	351	302
7,00	28,55	338	291	29,70	352	303	30,84	366	314	31,91	378	325
7,50	30,59	363	312	31,83	377	324	33,04	392	337	34,19	405	349
8,00	32,63	387	333	33,95	403	346	35,25	418	359	36,47	432	372
8,50	34,66	411	353	36,07	428	368	37,45	444	382	38,74	459	395
9,00	36,71	435	374	38,19	453	389	39,65	470	404	41,02	486	418

The table applies to oil with a viscosity of 4,4 mm<sup>2</sup>/s (cSt) with density 830 kg/m<sup>3</sup>.

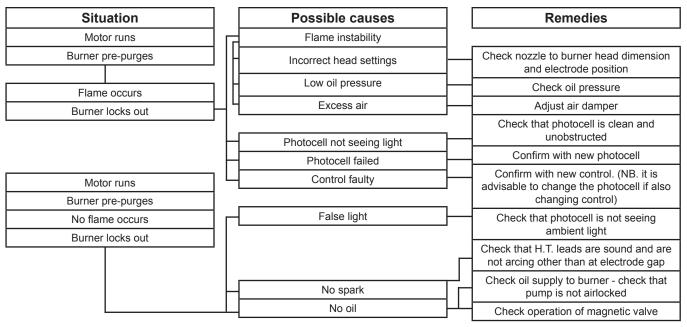
# Burner with preheater

Consider that on preheating the oil quantity is reduced by 5-20% depending on.

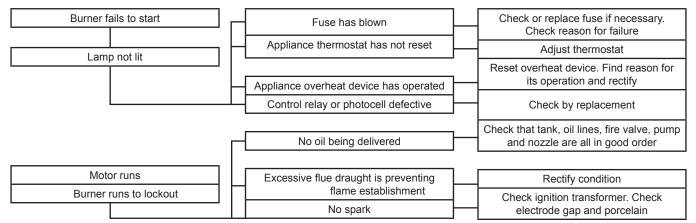
- Rise in temperature at the nozzle

- Design of nozzle
- Capacity (high capacity small difference)

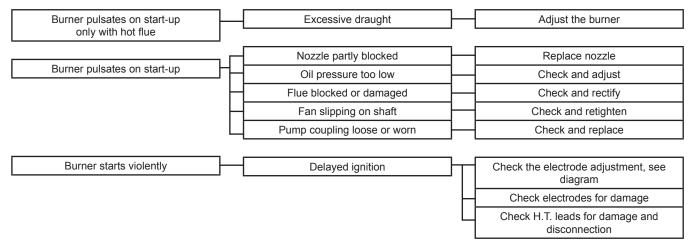
# Burner fails to start



# Burner fails to start after normal operation



# Delayed ignition, burners starts violently



# Försäkran om överensstämmelse Declaration of conformity Konformitätserklärung Déclaration de conformité

Brännare, Burner, Ölbre	nner, Brûleur								
Certifikat TÜV Süddeutschland									
Certifikat nr.	Тур, Туре:	Certifikat nr.	Тур, Туре:						
08128915006	BF 1	02119815003	B 20, B 30, B 40, B 45						
0111110535004	B 1	02119815004	B 50, B 60, B 70, B 80						
0207110535005	B 2	040588622001	B 55						
02119815001	ST 97, ST 108, ST 120,	040588622002	B 65						
	ST 133, ST 146	13129815007	B 45 MF, B 45-2 MF						
02119815002	B 9, B 10, B 11								

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Dokument:	EN 267					
	EN 60335					
EU direktiv. EU Di	rectives, EU-Direktiven, CE suivantes:					
2004/108/EC	Elektromagnetisk kompatibilitet, Electromagnetic compatibility EC-Richtlinie, Compatibilité électromagnétique					
2006/95/EC	Lågspänningsdirektivet, Low-voltage directive, Niederspannungs-Richtlinie, Directive sur les basses tensions					
2006/42/EC	Maskindirektivet, Machinery directive, Maschinen-Richtlinie, Directive sur les machines					
92/42/EEC	Verkningsgradsdirektivet, Efficiency directive, Wirkungsgrad-Richtlinie, Directive sur les exigences de rendement					
Genom att bränna	aren uppfyller ovannämnda standarder och direktiv erhåller brännaren CE - märkningen.					
In that the burner	In that the burner conforms to the above mentioned standards it is awarded the CE mark.					
Indem der Brenne	Indem der Brenner die obengenannten Normen und Richtlinien erfüllt, erhält der Brenner die CE-Kennzeichnung.					
Du fait de leur conformité aux directives mentionnées ci-dessus, les brûleurs Bentone bénéficient du marquage CE.						

Enertech AB, Bentone Division/ är kvalitetscertifierat enligt/ is quality certified according to/ ist nach dem Qualitätsmanagement / est certifiée à la norme de qualité SS-EN ISO 9001:2008



Ljungby, Sweden, 150227 (27/02/15)

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Håkan Lennartsson

# OIL BURNERS MAINTENANCE INSTRUCTIONS

### **General information**

Keep the boiler room clean. Ensure that the boiler room has permanent fresh air intake. Switch off before dismantling the oil burner.

At hinged mounting, make sure that an automatic safety switch is fitted, so that the burner cannot start when theswing door is open.

Don't use the oil fired boiler to burn paper or

rubbish,unless the boiler is especially fitted with a hinged door tomake this possible.

Don't fill tank while burner is working.

#### Starting precautions

Make sure that the oil tank is not empty

Make sure that the valves on oil and water supply pipes areopen.

Make sure that the boiler flue damper is open.

Make sure that the boiler thermostat is set at the correct temperature.

Switch on the current. Most relay systems have a delayed action so that the burner will not start for perhaps 20 seconds.

With heavy oil the delay will be longer as the burner will notstart until the oil in the preheater reaches the requiredtemperature.

### If the burner will not start

Press the reset button on the relay. Check that the thermostats are correctly adjusted.

Don't forget the room thermostat, check that any fusesare intact and main switch is on.

# Installed by:

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Tel:								_

#### If the burner starts but does not ignite

Make an attempt to start the burner.

Never make close repeated start attempts.

Don't restart the burner until the boiler is free from oil gases.

If the burner still does not ignite send for the service engineer.

### When switching off during summer

Always use the main switch to cut out the burner even when adjusting the burner or cutting off the heating for ashort time. For longer periods of shut down, close all valves and the oil supply stop-cock.

Clean the filter and nozzle by washing in petrol or paraffin.

Make sure the filter medium is not damaged or defective. Protect electrical gear from damp.

### Warning

Never stand too near or put your face to the inspection or fire door, when the burner is about to start. Never use a naked flame to ignite oil if the electrical ignition fails.

Always wait for about 10 minutes for the unburnt gases to disperse before restarting the oil burner if it has failed to ignite previously.

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